

## Turning a Coffee Scoop By Nick Cook

You will need the following:

- Hard maple - 8/4 square about 4" long for cup
- Walnut - 4/4 square about 6" long for handle
- Poplar - 8/4 square 3" long for jamb chuck
- CA glue
- Drive center
- Live center
- Scroll chuck
- Vernier scale
- Spindle roughing gouge
- 3/8" spindle gouge with fingernail grind
- Bedan tool or parting tool
- Skew
- Round nose scraper
- Drill with 1/4" brad point twist bit

### Turning the cup

- Mount maple blank between centers
- Turn to cylinder and cut tenon on one end
- Mount the blank in scroll chuck
- Use spindle gouge to face off end of blank
- Turn outside of to desired shape
- Drill 1/4" hole in face grain side of cup
- Use 3/8" spindle to shape interior of cup
- Use round nose scraper to finish shaping interior
- Sand and finish interior
- Finish turning exterior of cup and part off
- Turn a jamb chuck from 8/4 poplar
- Jamb chuck the cup and finish turning bottom
- Sand and finish

### Turning the handle

- Mount walnut blank between centers
- Rough turn to a cylinder
- Turn a 1/4" tenon on the right end
- Turn a small bead to left of tenon
- Turn the rest of the handle to desired shape
- Sand and finish
- Turn a point on 1/8" of tenon
- Part off at tenon then at headstock end
- Apply a tiny drop of CA glue to tenon and assemble